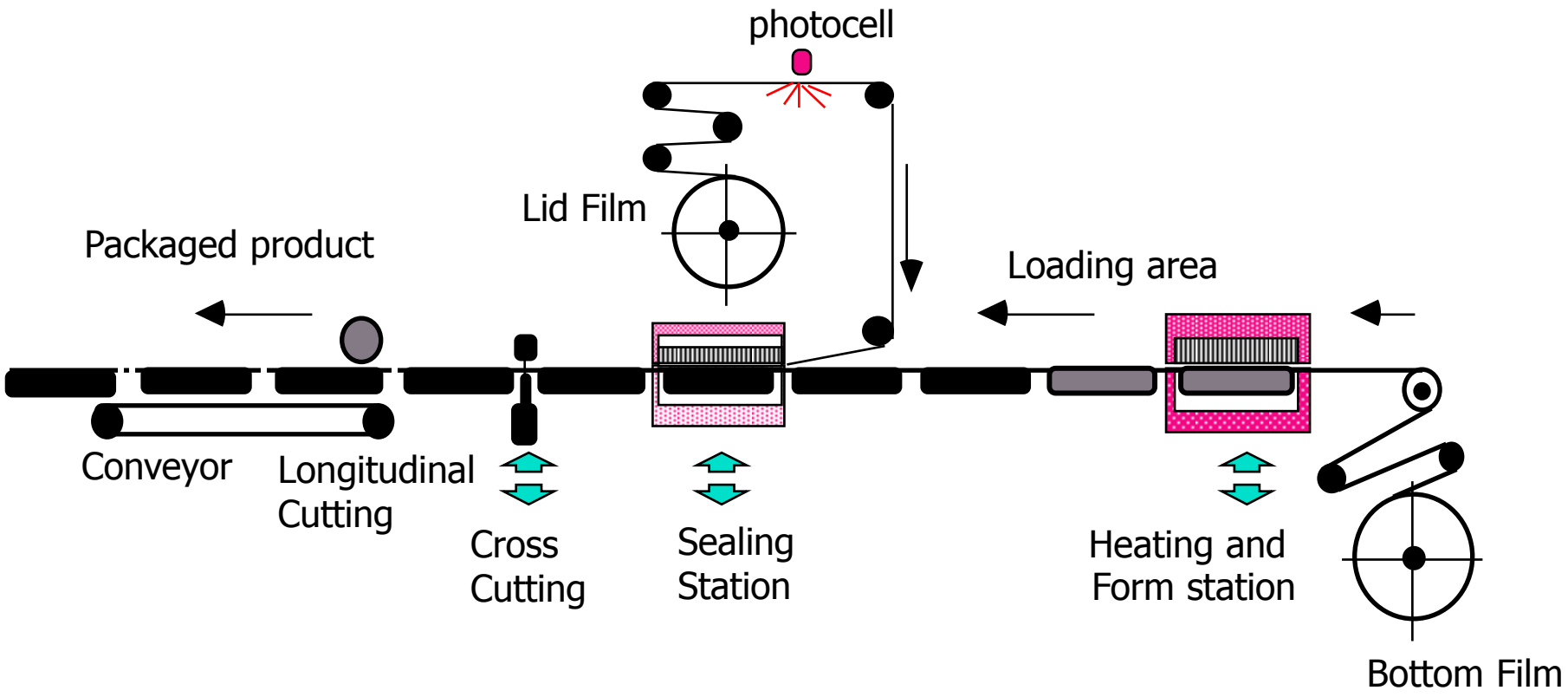
perFORMA Technology

- Prencible of work
- Form station
  - Film heating
  - Film forming
- Loading area
- Sealing station
- Cutting station
- Accessories
- Print options

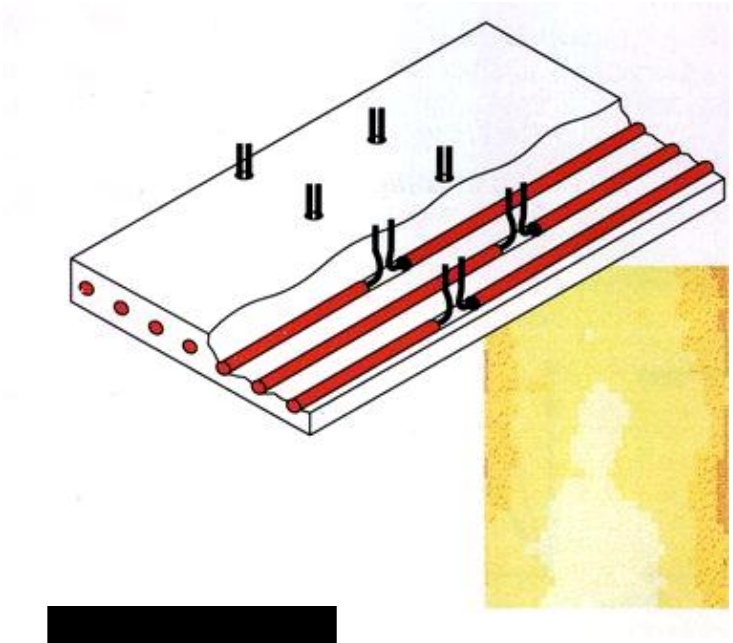
PerFORMA


photocell
Lid Film
Packaged product
Loading area
Conveyor
Longitudinal Cutting
Cross Cutting
Sealing Station
Heating and Form station
Bottom Film

Form station

Film heating

1. Top heat



[redacted]

2. pre-heat from above

[redacted]

3. pre-sandwich heat + top heat

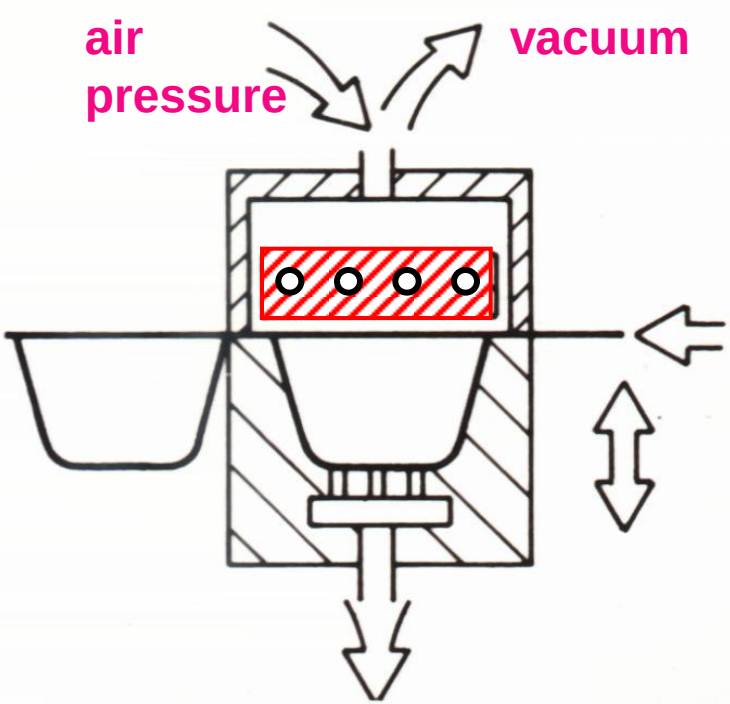
[redacted]

[redacted]

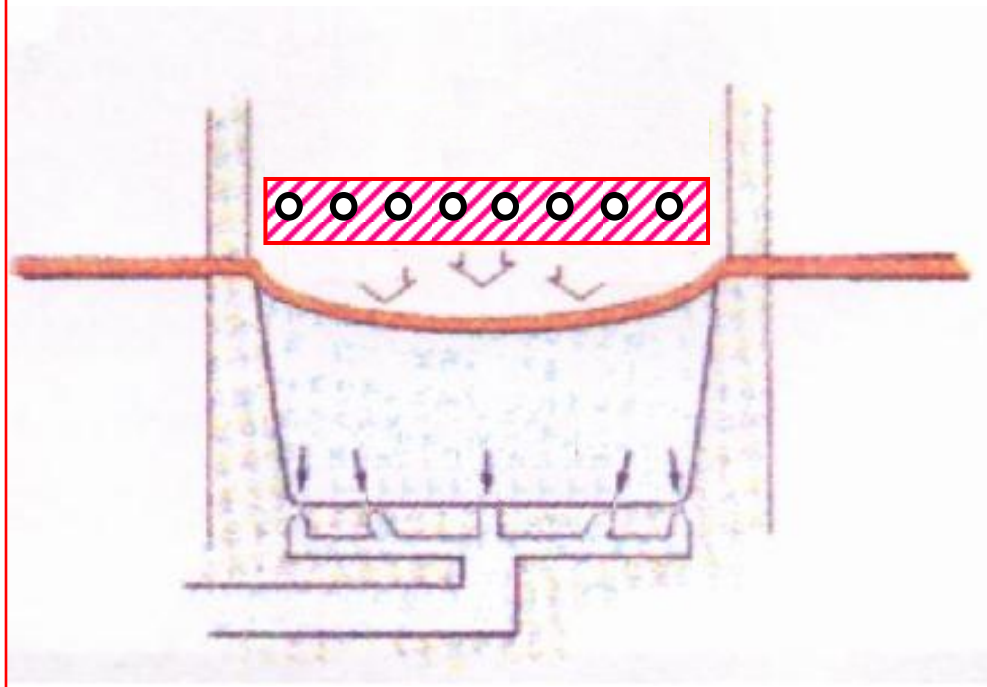
Form station

Film heating and forming

Basic FORM: air pressure + vacuum



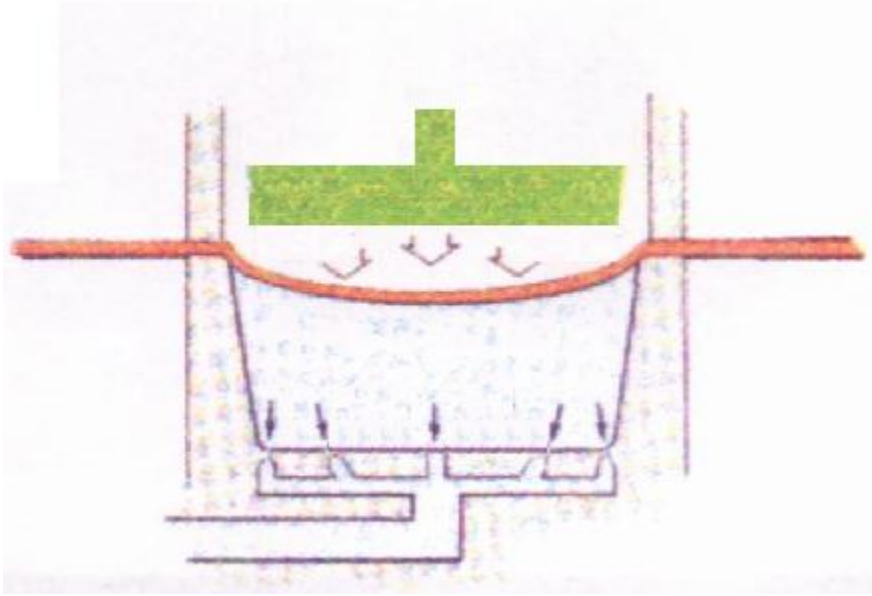
Forming process

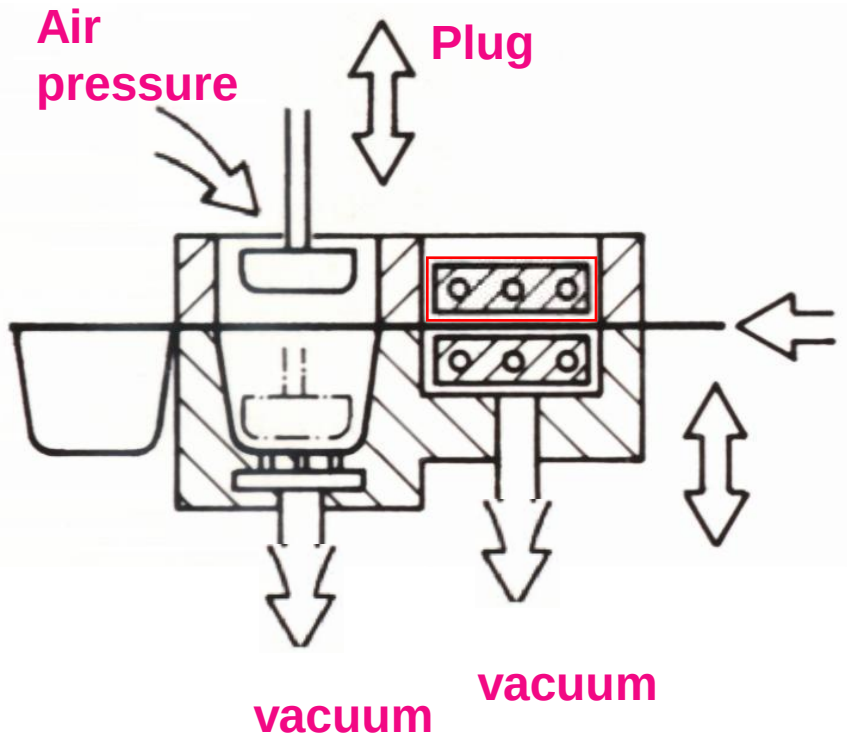


Form station

Film heating and forming

OptiFORM: air pressure + vacuum + plug

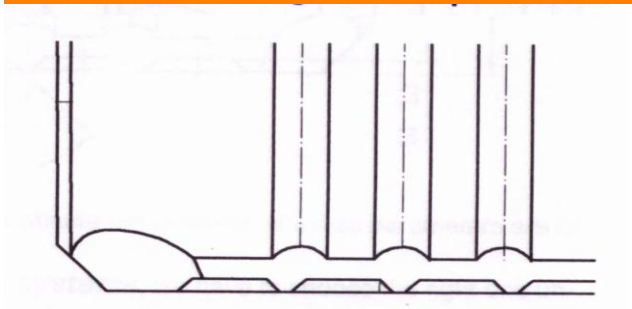




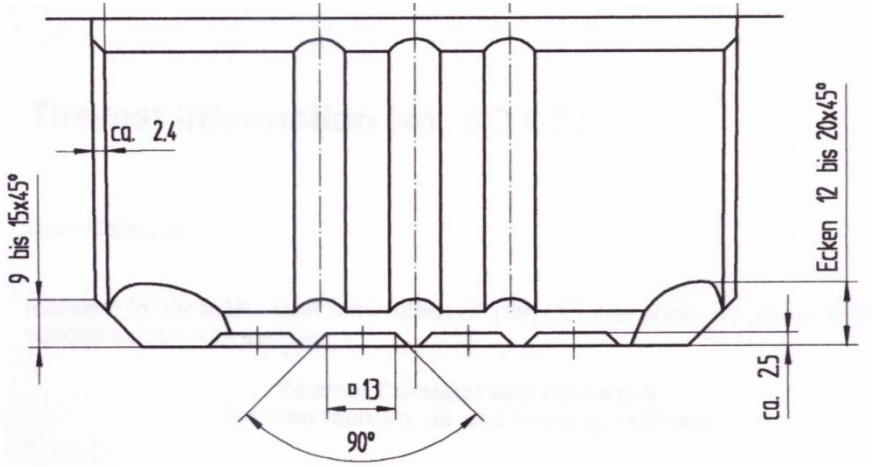
Form station

Film heating and forming

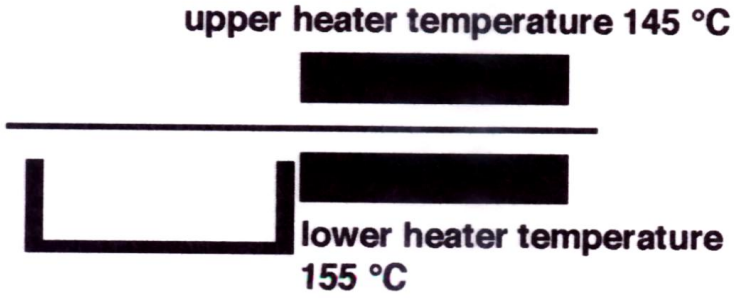
max. 30 mm vacuum or air pressure FORM



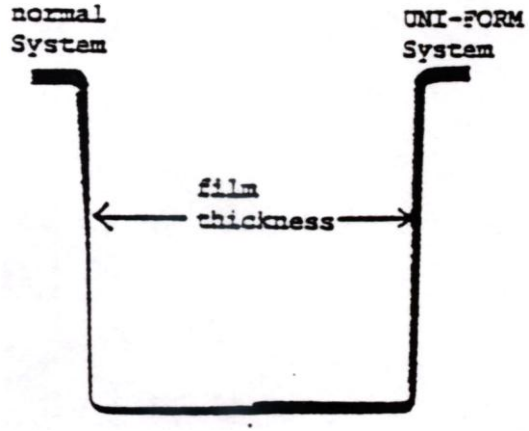
50 mm or more plug assist and air pressure



Forming of FOAM”



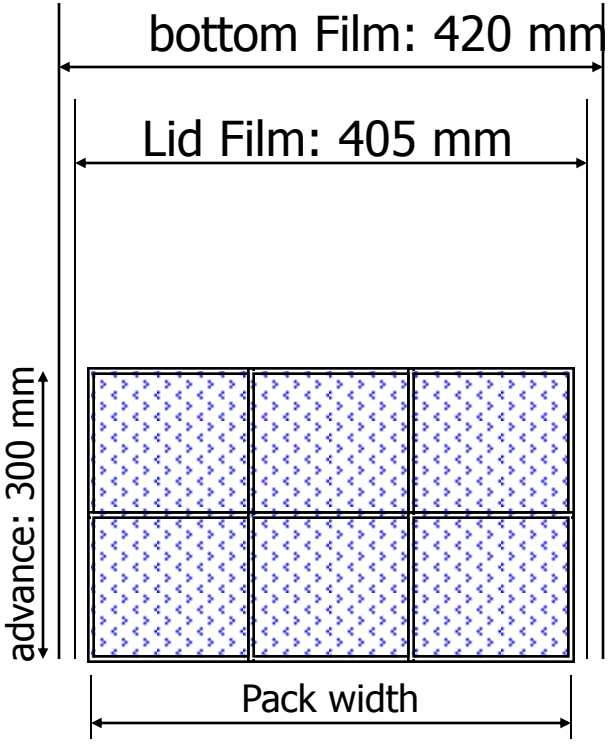
Difference plug assis and standart form

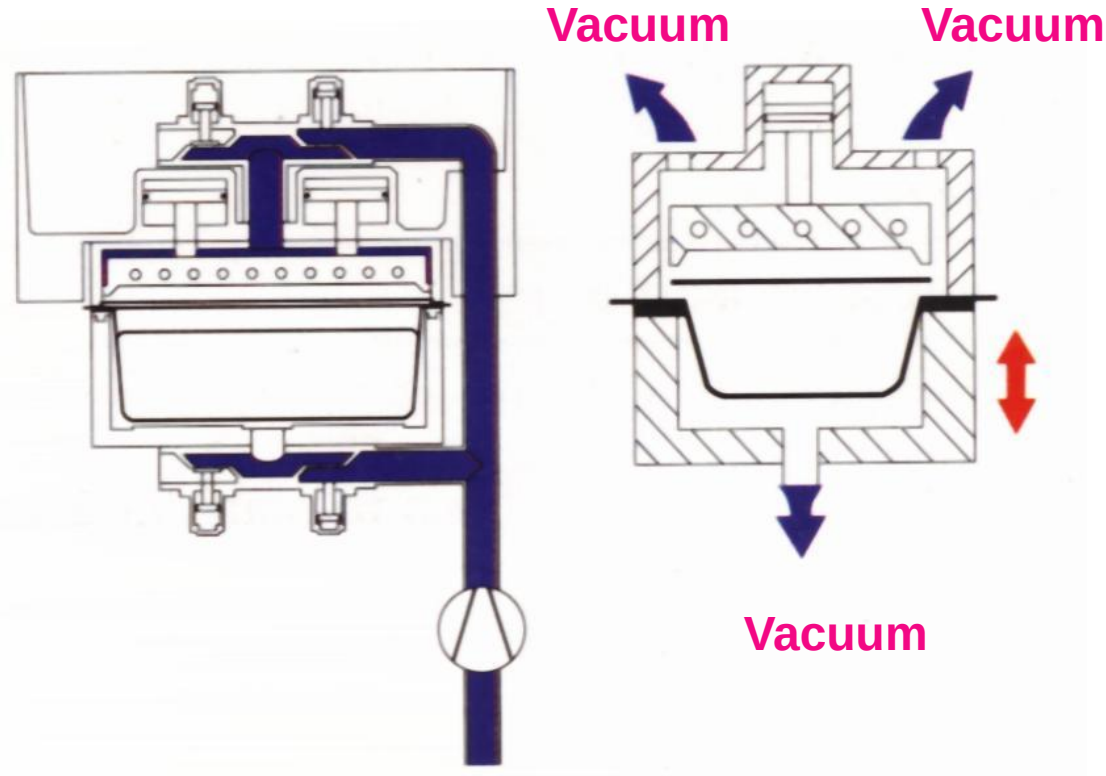


Sealing Station

vacuum pack

Flexible film vacuum pack

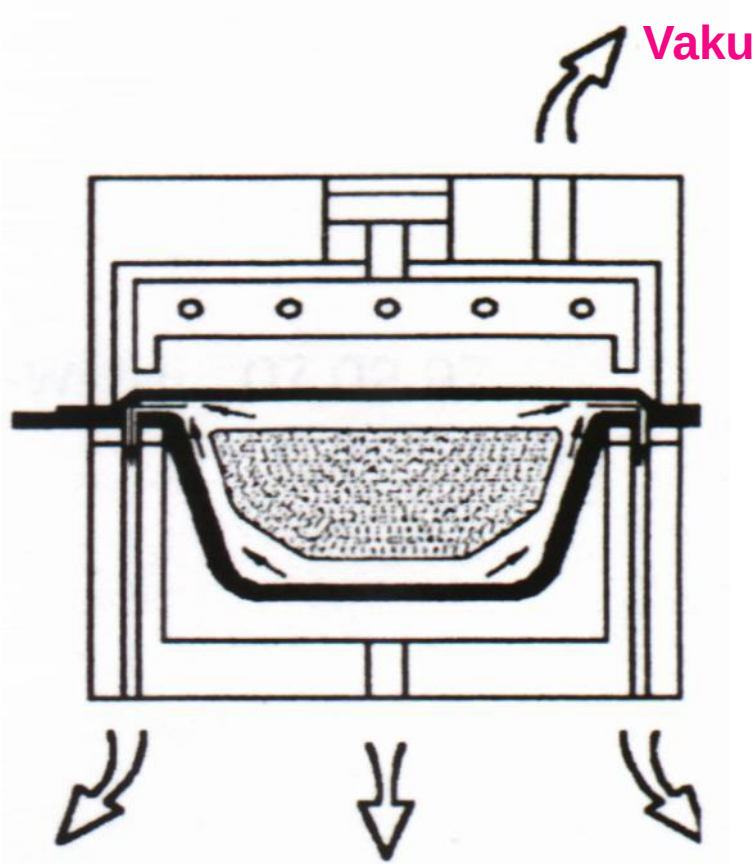




Sealing station

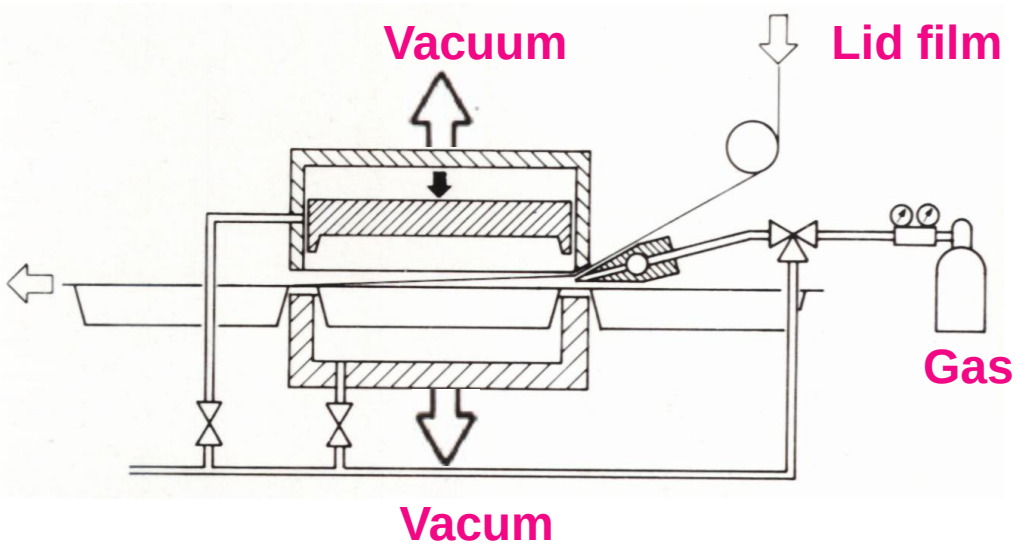
MAP pack

Side hole application



Semirigid film vacuum + MAP

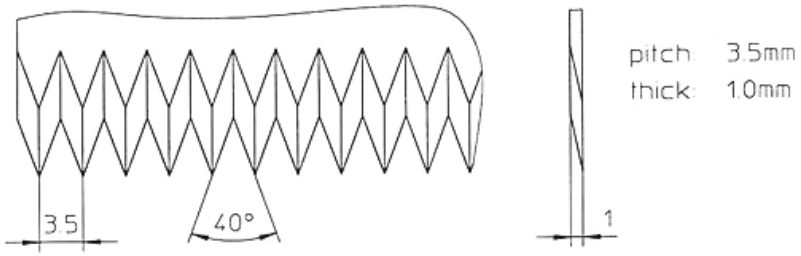
Nozzlebar application



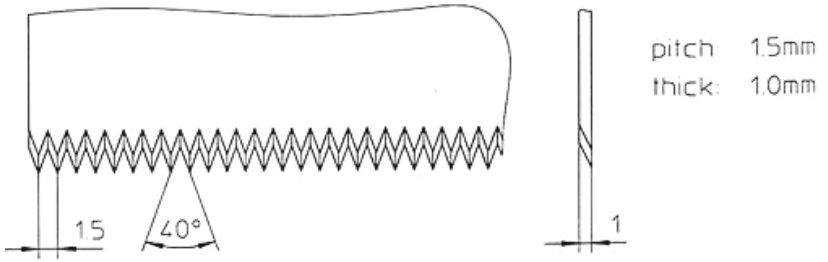
Cuting station

Flexible Film

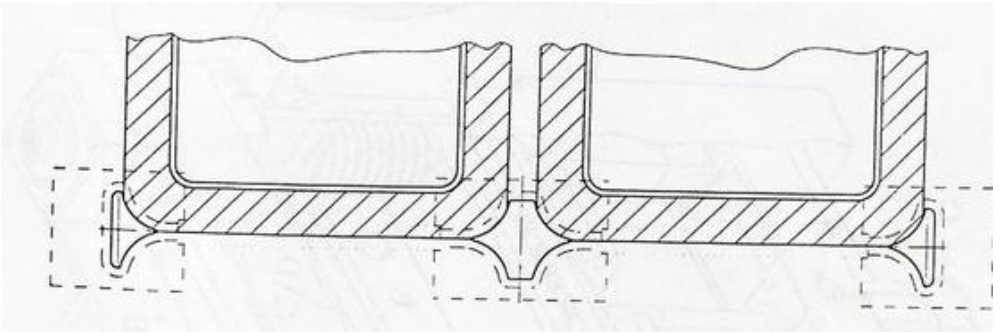
Standard



fine tooth



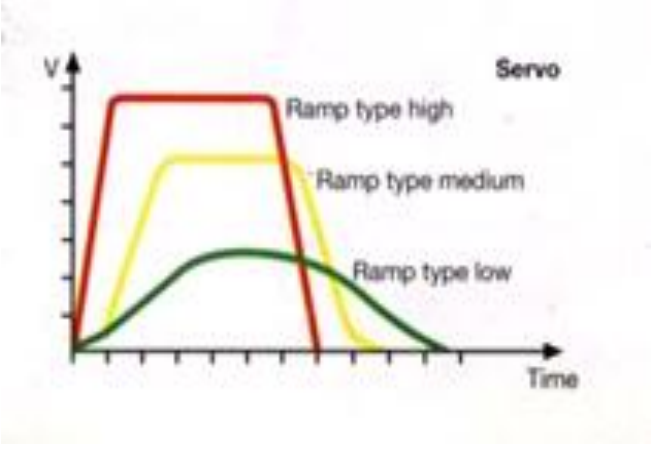
Semirigid Film (round corner)



Advance system

Film / chain motor

Servo drive



Form tools:

- devided form
- mono-block form

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Accessories:

Bottom film:
- single reel
- double reel
- Jumbo reel unit
- film end alarm

Form and sealing station depth
- 60, 100 and 130/150 mm

Modular; form, loading, sealing and cutting station

Automatic chain lubracation,

Loading area
- vibartion

Carbon filter for clean air
Pressure air release collecting

Double vacuum pump connection

Vacuum/gas sensor

Gas reserv tank

Gas mixer: 2 or 3 gas connection

Filter for pump

Cold water system

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Accessories:

floating contacts for external devices with indication, power and plug : filler, weigher, labeller, etc.

Longitudinal Cutting
. One or Two speed for flexible film and
- Adjustable speed for semi rigid film

Film waste unit:
- Vacuum suction for flexible film
- residual film rewinder for semi-rigid film

- ejection conveyor, 700 mm, clocked motor